



JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: M4 - 225 hp (168 kW) @ 2600 rpm
M3 - 200 hp (149 kW) @ 2500 rpm

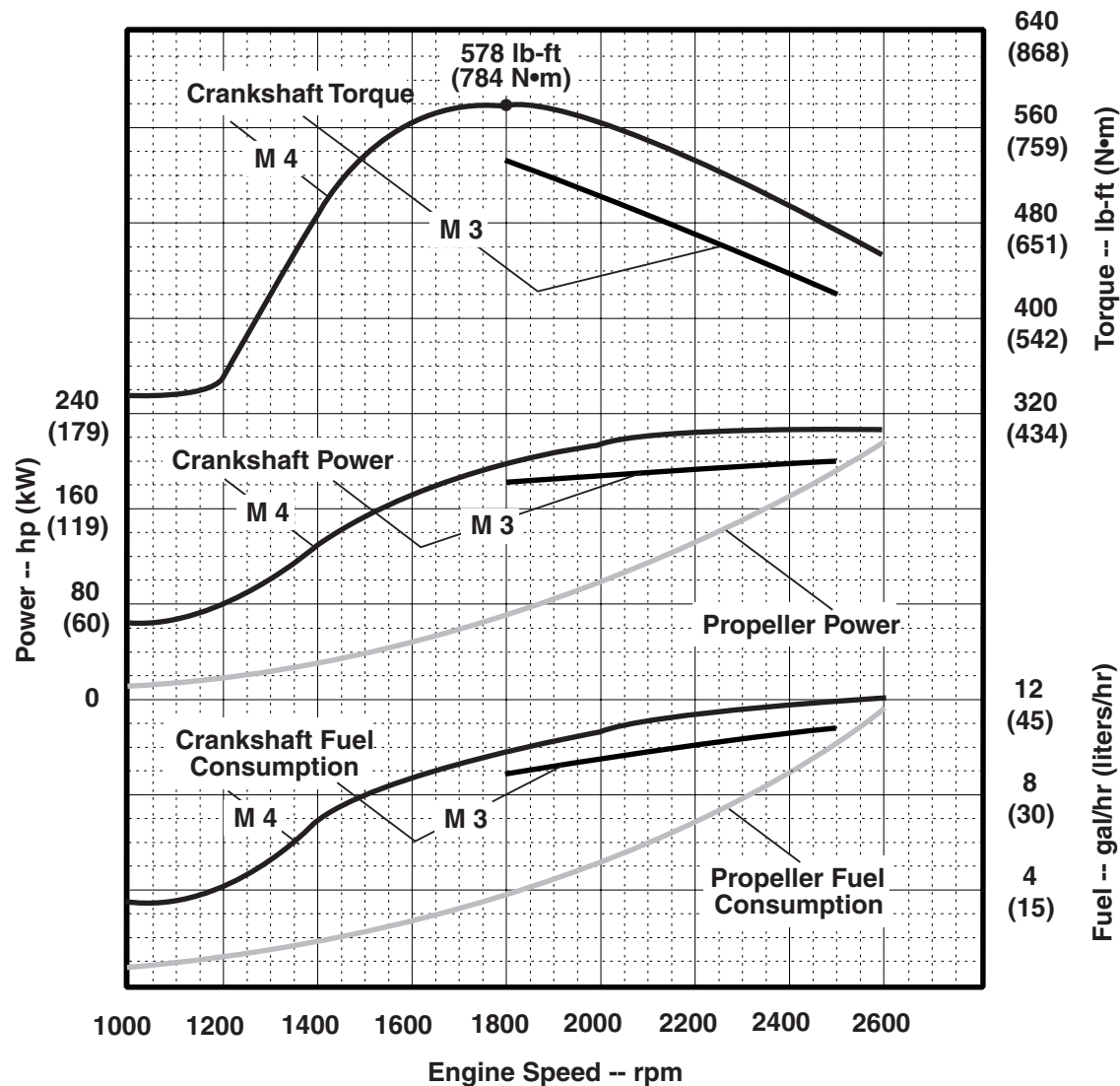
Application: Marine

POWERTECH 6.8 L Engine

Model: **6068TFM50**

[Option 16FA / 16FB]

(Propeller Shaft Power Based on
97% Marine Gear Efficiency)



Air Intake Restriction 12 in.H₂O (3 kPa)
Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

77 °F (25 °C) air inlet temperature

29.31 in.Hg (99 kPa) barometer

104 °F (40 °C) fuel inlet temperature

0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

Power: kW = hp x 0.746

Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg

Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Marine Emissions:

Certified by:

IMO COMPLIANT
Ref: Engine Emission Label

Neal Seeger
21 May 2001

* Revised Data

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Common Specifications:

General Data

Model 6068TFM50
Number of Cylinders 6
Bore and Stroke--in.(mm)..... 4.19 x 5.00 (106 x 127)
Displacement--in³ (L) 414 (6.8)
Compression Ratio 17.0:1
Valves per Cylinder -- Intake / Exhaust..... 1 / 1
Firing Order 1-5-3-6-2-4
Combustion System Direct Injection
Engine Type In-line, 4-Cycle
Aspiration Turbocharged

Physical Data

(Includes Engine, Flywheel Housing, Flywheel & Electrics)
Length--in.(mm) 44.9* (1141)*
Width--in.(mm) 28.0* (712)*
Height--in.(mm) 34.7* (881)*
Weight, dry--lb (kg)..... 1609 (730)*
Center of Gravity Location
From Rear Face of Block (X-axis)--in.(mm) 16.9 (430)
Right of Crankshaft (Y-axis)--in.(mm)..... -1.0 (-25)
Above Crankshaft (Z-axis)--in.(mm)..... 7.9 (200)
Max. Allow. Static Bending Moment at Rear Face
of Flywhl Hsg w/5-G Load--lb-ft (N•m) 600 (814)
Thrust Bearing Load Limit (Forward)--lb (N) 900 (4003)
Maximum Installed Angle
Front Up--degrees..... 9*
Front Down--degrees 0

Fuel System

Fuel Injection Pump Stanadyne DB-4
Governor Type Mechanical
Governor Regulation--percent 7 to 10
Fuel Consumption--gal/hr (L/hr)..... 12.4 (46.8)
Total Fuel Flow--gal/hr (L/hr) 33 (126)
Maximum Leak Off Line Pressure--psi (kPa) 2 (14)
Max. Fuel Transfer Pump Suction Lift--ft (m) fuel 3 (0.9)
Max. Fuel Height Above Transfer Pump--ft (m) 4.5 (1.4)
Fuel Filter Size @98% Efficiency--Micron..... 8

Engine Specification Data

Lubrication System (Option 1945*)

Oil Pressure @ Rated Speed--psi (kPa) 52 (360)
Oil Pressure @ Low Idle--psi (kPa) 15 (105)
Oil Temperature in Pan--°F (°C) 240 (115)
Oil Pan Capacity, High--qt (L) 25 (23.7)
Oil Pan Capacity, Low--qt (L) 24 (22.7)
Total Oil Capacity with Filters--qt (L) 26 (24.6)
Operational Angularity Limit - Any--degrees..... 30
Maximum Crankshaft Pressure--in. H₂O (kPa)..... 2 (0.5)
Engine Crankcase Vent System Open

Exhaust System

Exhaust Temperature--°F (°C) 772 (411)
Exhaust Gas Flow--ft³/min (m³/min) 1125 (31.9)
Maximum Back Pressure--in. H₂O (kPa) 30 (7.5)
Maximum Weight on Turbocharger--lb (kg) 55 (25)
Recommended Minimum Exhaust Outlet Size--in.(mm)
Dry 4.0 (100)
Wet..... 4.5 (113)

Cooling System

Engine Heat Rejection--BTU/min (kW) 7450 (130.9)
Engine Radiated Heat--BTU/min (kW) 1300 (22.9)
Coolant Flow--gal/min (L/min) 50 (189)
Minimum Coolant Fill Rate--gal/min (L/min) 3 (11)
Thermostat Start to Open--°F (°C) 176 (80)
Thermostat Fully Open--°F (°C) 201 (94)
Maximum Top Tank Temperature--°F (°C) 212 (100)
Minimum Water-to-Boil Temperature--°F (°C) 90 (32)
Minimum Top Tank Pressure--in. H₂O (kPa) 24 (610)
Recommended Pressure Cap--psi (kPa) 7 (48)
Max. Pressure Drop Across Keel Cooler--psi (kPa) .. 6 (41)
Engine Coolant Capacity--qt (L) 20* (19*)

Sea Water System

Sea Water Pump Flow--gal/min (L/min) 30 (122)
Maximum Inlet Restriction--in. H₂O (kPa) 120 (30)
Maximum Outlet Pressure--psi (kPa) 10 (69)
Maximum Suction Lift--ft (m) 10 (3)

Air System

Minimum Ventilation Area--in² (m²) 142 (0.091)
Maximum Allowable Air Temperature Rise
Ambient to Engine Inlet--°F (°C) 30 (17)
Engine Air Flow--ft³/min (m³/min) 525 (15)
Intake Manifold Pressure--psi (kPa)..... 23 (160)
Maximum Air Intake Restriction
Dirty Air Cleaner--in. H₂O (kPa) 25 (6.3)
Clean Air Cleaner--in. H₂O (kPa) 12 (3.0)

Electrical System

12 Volt 24 Volt

Recommended Battery Capacity
Cold Cranking Amps @ 32 °F (0 °C)--amp...800 570
Max. Starting Circuit Resistance--Ohms 0.0012 .. 0.002
Starter Rolling Current @ 32 °F (0 °C)--amp 920 600

Performance Data

Rated Power--hp (kW) 225 (168)
Rated Power (Metric) Fuel @ 77 °F (25 °C)--PS 228
Rated Speed--rpm 2600
Rated Torque--lb-ft (N•m)..... 455 (617)
Peak Torque--lb-ft (N•m) 575 (780)
Peak Torque Speed--rpm..... 1800
Torque Rise--percent 26
Low Idle Speed--rpm 650
BMEP--psi (kPa) 166 (1142)

Fuel Consumption for Typical Propeller Curve

Engine rpm	Crank Power hp (kW)	Crank Torque lb-ft (N•m)	Prop Power hp (kW)	Prop Fuel gal/hr(L/hr)
2600	225 (168)	454 (616)	218 (163)	11.7 (44.3)
2500	224 (167)	471 (639)	194 (145)	10.3 (38.8)
2400	224 (167)	490 (664)	172 (128)	9.0 (34.0)
2300	223 (166)	509 (690)	151 (113)	7.8 (29.7)
2200	222 (165)	530 (719)	132 (99)	6.8 (25.9)
2000	216 (161)	566 (768)	99 (74)	5.2 (19.5)
1800	198 (148)	578 (784)	72 (54)	3.8 (14.4)
1600	172 (128)	563 (764)	51 (38)	2.8 (10.4)
1400	130 (97)	486 (659)	34 (25)	1.9 (7.2)
1200	80 (60)	350 (474)	21 (16)	1.3 (4.8)
1000	64 (48)	338 (458)	12 (9)	0.8 (2.9)

Data based on keel-cooled engine.
All values at rated speed and power with standard options unless otherwise noted.

* Revised Data

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